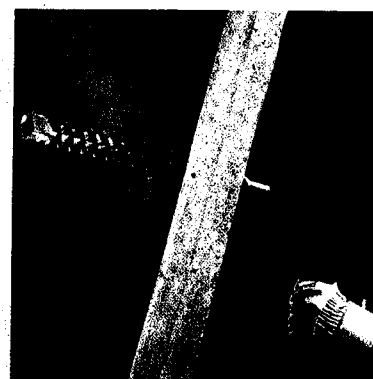


# SDS-max® COMBINATION HAMMERS

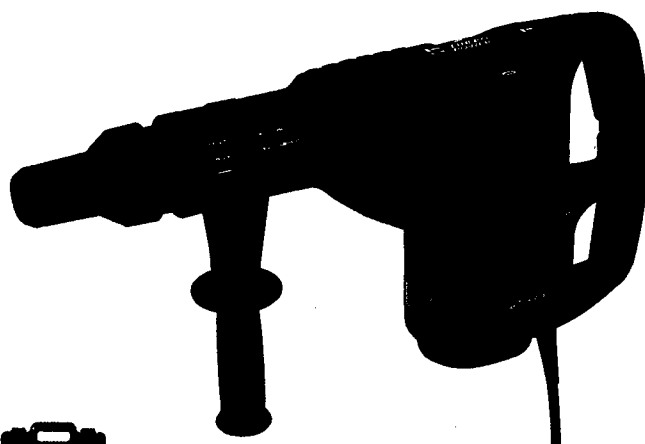
## Breakthrough Performance

Power to weight ratio in our 1-3/4" SDS-max® combination hammer leads the industry. This hammer will provide you with the ability to drill up to 3 1/8" thru-hole bits and up to 5" core bits. In addition, with Bosch exclusive Turbo™ power, you will get a 20% boost while in hammer only mode.



### 11235EVS

#### 1-3/4" SDS-max® Combination Hammer



Carrying Case Included

### Features

- SDS-max® bit system - tool-free bit changes with automatic bit locking, dust protection and maximum impact energy transfer rate
- "Combination" dual mode selector- 2 modes of operation, rotary hammer and hammer only mode
- Variable-speed dial - for accurate bit starting and controlled chipping applications
- Constant-Response™ Circuitry
  - Provides soft-start
  - Maintains constant speed under load
  - Provides overload protection
- Turbo™ Power - delivers 20% more power in hammer only mode
- Service Minder™ light - indicates when preventative maintenance is required
- Vario-Lock™ positioning - rotates and locks chisel into 12 different positions to optimize working angle
- Padded rear handle - absorbs shock for operator comfort
- 360° Auxiliary handle - provides a wide range of movement along with operator comfort
- Integral clutch - helps minimize torque reaction
- Double insulated, UL listed, complies to OSHA

### Specifications

Rating	120V AC
Amperage	13
Loaded RPM	120-250
Loaded BPM	1,000-2,400
Impact Energy (ft./lbs.)	6.6
Turbo	10.3
Maximum Capacities (in.)	
Concrete	1-3/4
Thru Hole Bit	3-1/8
Core Bit	5
Optimal Concrete Capacity Range (in.)	5/8 - 1-9/16
Length (in.)	21
Weight (lbs.)	15

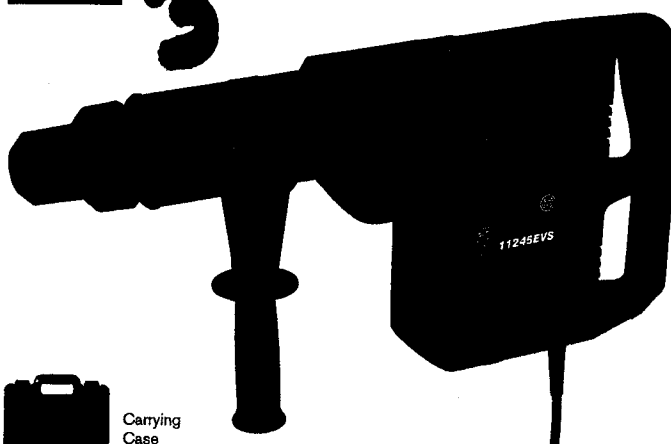
### Standard Equipment

Auxiliary Handle	2 602 025 103
Carrying Case	2 605 438 396



### 11245EVS

#### 2" SDS-max® Combination Hammer



Carrying Case Included

### Features

- SDS-max® bit system - tool-free bit changes with automatic bit locking, dust protection and maximum impact energy transfer rate
- "Combination" dual mode selector- 2 modes of operation, rotary hammer and hammer only mode
- Variable-speed dial - for accurate bit starting and controlled chipping applications
- Constant-Response™ Circuitry
  - Provides soft-start
  - Maintains constant speed under load
  - Provides overload protection
- Service Minder™ light - indicates when preventative maintenance is required
- Vario-Lock™ positioning - rotates and locks chisel into 12 different positions to optimize working angle
- Padded rear handle - absorbs shock for operator comfort
- 360° Auxiliary handle - provides a wide range of movement along with operator comfort
- Integral clutch - helps minimize torque reaction
- Double insulated, UL listed, complies to OSHA

### Specifications

Rating	120V AC
Amperage	14
Loaded RPM	120-250
Loaded BPM	1,100-2,500
Impact Energy (ft./lbs.)	13.3 ft. lbs.
Maximum Capacity (in.)	
Concrete	2
Thru Hole Bit	3-1/8
Core Bit	6
Optimal Concrete Capacity Range (in.)	3/4 - 1-3/4
Length (in.)	23.5
Weight (lbs.)	24.5

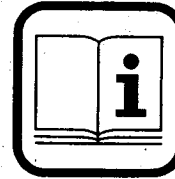
### Standard Equipment

Auxiliary Handle	2 602 025 086
Carrying Case	2 605 438 322

**IMPORTANT:**  
Read Before Using

**IMPORTANT :**  
Lire avant usage

**IMPORANTE:**  
Leer antes de usar



**Operating/Safety Instructions**

**Consignes de fonctionnement/sécurité**

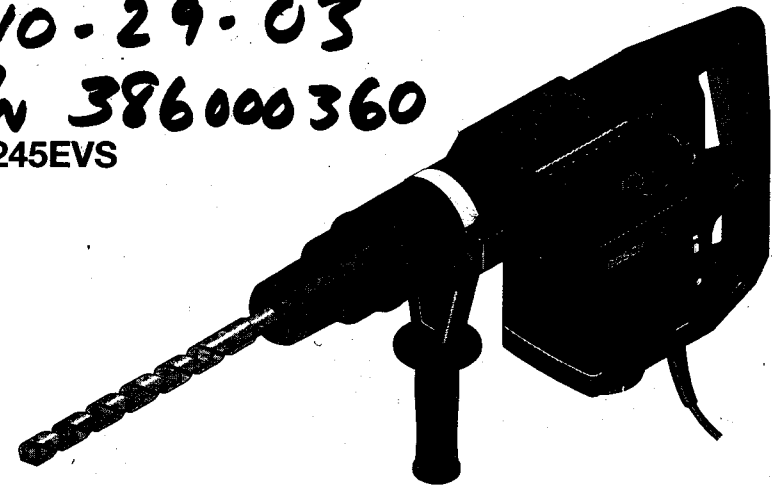
**Instrucciones de funcionamiento  
y seguridad**

**ITEM #15**

**10-29-03**

**S/N 386000360**

**11245EVS**



**BOSCH**

**Consumer Information**

**Renseignements des consommateurs**

**Información para el consumidor**

**Toll Free Number:**

**Appel gratuit :**

**Número de teléfono gratuito:**

**1-877-BOSCH99 (1-877-267-2499) <http://www.boschtools.com>.**

**For English  
See page 2**

**Parlez-vous français?  
Voir page 10**

**¿Habla español?  
Ver página 18**

## WARNING

**Read and understand all instructions.** Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

### SAVE THESE INSTRUCTIONS

#### Work Area

**Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.

**Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools can create sparks which may ignite the dust or fumes.

**Warn by-standers, children, and visitors to keep away while operating a power tool.** Distractions can cause you to lose control.

#### Electrical Safety

**Use properly insulated tools.** Insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. **Do not change the plug in any way.** Double insulation eliminates the need for the three wire grounded power cord and a grounded power supply system. **Before plugging in the tool, be certain the outlet voltage supplied is within the voltage marked on the nameplate. Do not use "AC only" tools with a DC power supply.**

**Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded. If operating the power tool in damp locations is unavoidable, a Ground Fault Circuit Interrupter (GFCI) must be used to supply the power to your tool. Electrician's rubber gloves and footwear can further enhance your personal safety.

**Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

**Do not abuse the cord.** Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.

**When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W."** These cords are rated for outdoor use and reduce the risk of electric shock. Refer to "Recommended sizes of Extension Cords" in the Accessory section of this manual.

#### Personal Safety

**Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.

**Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts. Keep handles dry, clean and free from oil and grease.

**Avoid accidental starting. Be sure switch is "OFF" before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch "ON" invites accidents.

**Remove adjusting keys or wrenches before turning the tool "ON".** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.

**Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.

**Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

#### Tool Use and Care

**Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.

**Do not force tool. Use the correct tool for your application.** The correct tool will do the

job better and safer at the rate for which it is designed.

**Do not use tool if switch does not turn it "ON" or "OFF".** Any tool that cannot be controlled with the switch is dangerous and must be repaired.

**Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.

**Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.

**Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control. Any alteration or modification is a misuse and may result in a dangerous condition.

**Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool**

**serviced before using.** Many accidents are caused by poorly maintained tools. Develop a periodic maintenance schedule for your tool.

**Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.

#### Service

**Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury. For example: internal wires may be misplaced or pinched, safety guard return springs may be improperly mounted.

**When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury. Certain cleaning agents such as gasoline, carbon tetrachloride, ammonia, etc. may damage plastic parts.

**Hold tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator. *Do not drill, fasten or break into existing walls or other blind areas where electrical wiring may exist. If this situation is unavoidable, disconnect all fuses or circuit breakers feeding this worksite.*

**Wear ear protectors when using the tool for extended periods.** Prolonged exposure to high intensity noise can cause hearing loss.

**Use a metal detector to determine if there are gas or water pipes hidden in the work area or call the local utility company for assistance before beginning the operation.** Striking or cutting into a gas line will result in explosion. Water entering an electrical device may cause electrocution.

**Always use the side handle for maximum control over torque reaction or kick-back. Never attempt to operate this tool with one hand.** The slip clutch engages if you firmly control the tool during a torque reaction or kickback.

**Always wear safety goggles or eye protection when using this tool. Use a dust mask or respirator for applications which generate dust.** Safety goggles or eye protection will help deflect fragments of the material that may be thrown toward your face and eyes. Dust generated or gases released from the material you are cutting (i.e. asbestos insulated pipes, radon) may cause respiratory difficulties.

**Use thick cushioned gloves and limit the exposure time by taking frequent rest periods.** Vibration caused by hammer-drill action may be harmful to your hands and arms.

**Position the cord clear of rotating bit. Do not wrap the cord around your arm or wrist.** If cord becomes entangled with the spinning bit it could entrap you causing serious personal injury.

**Position yourself to avoid being caught between the tool or side handle and walls or posts.** Should the bit become bound or jammed in the work, the reaction torque of the tool could crush your hand or leg.

Do not strike the bit with a handheld hammer or sledge hammer when attempting to dislodge a bound or jammed fragment of metal from the bit could injure and strike you or bystanders.

Do not place the tool down until the bit or accessory have come to a complete stop.

Do not use dull or damaged bits and accessories. Dull or damaged bits have a tendency to bind in the workpiece.

When removing the bit from the tool avoid contact with skin and use proper protective measures when grasping the bit or accessory. Accessories may be hot after prolonged use.


Do not run the tool while carrying it at your side. The spinning drill bit may become entangled with clothing and injury may result.

**WARNING** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints,
- Crystalline silica from bricks and cement and other masonry products, and
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

**IMPORTANT:** Some of the following symbols may be used on your tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and safer.

Symbol	Name	Designation/Explanation
V	Volts	Voltage (potential)
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watt	Power
kg	Kilograms	Weight
min	Minutes	Time
s	Seconds	Time
Ø	Diameter	Size of drill bits, grinding wheels, etc.
n <sub>0</sub>	No load speed	Rotational speed, at no load
.../min	Revolutions or reciprocation per minute	Revolutions, strokes, surface speed, orbits etc. per minute
0	Off position	Zero speed, zero torque...
1, 2, 3, ... I, II, III,	Selector settings	Speed, torque or position settings. Higher number means greater speed
↗	Infinitely variable selector with off	Speed is increasing from 0 setting
➔	Arrow	Action in the direction of arrow
~	Alternating current	Type or a characteristic of current
==	Direct current	Type or a characteristic of current
⌚	Alternating or direct current	Type or a characteristic of current
□	Class II construction	Designates Double Insulated Construction tools.
⊕	Earthing terminal	Grounding terminal
⚠	Warning symbol	Alerts user to warning messages
	Ni-Cad RBRC seal	Designates Ni-Cad battery recycling program



This symbol designates that this tool is listed by Underwriters Laboratories.



This symbol designates that this tool is listed to Canadian Standards by Underwriters Laboratories.



This symbol designates that this tool is listed by the Canadian Standards Association.



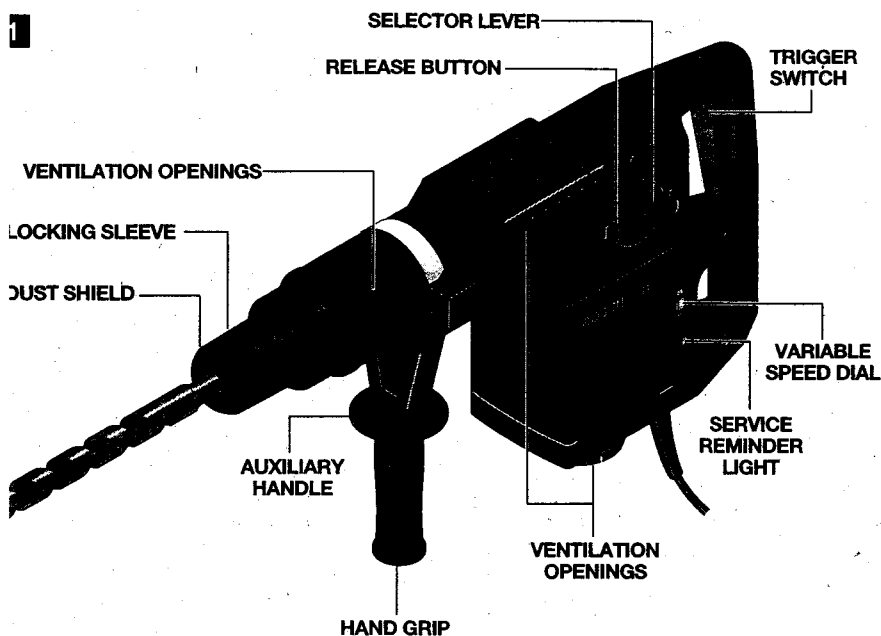
This symbol designates that this tool is listed by Underwriters Laboratories, and listed to Canadian Standards by Underwriters Laboratories.



This symbol designates that this tool complies to NOM Mexican Standards.

**WARNING** Disconnect the plug from the power source before making any assembly, adjustments or changing accessories. Such preventive safety as reduce the risk of starting the tool accidentally.

## Rotary Hammer



Model number 11245EVS  
Shank style SDS Max

**Maximum Capacities:**  
Carbide tipped bits 2"  
Thin wall core bits 6"

**NOTE:** For tool specifications refer to the nameplate on your tool.

### TRIGGER "ON-OFF" SWITCH

To turn the tool "ON" squeeze the trigger switch. To turn the tool "OFF", release the trigger switch, which is spring loaded and will return to the "OFF" position automatically.

To increase switch life, do not turn switch on and off while tool is under load.

### VARIABLE SPEED DIAL

Your tool is equipped with a variable speed dial. The impact rate (BPM) and rotating speed (RPM) can be varied according to the type of work being performed by setting the variable speed dial to the selected setting. The chart below will help you to determine which setting to use for your application. However, a pre-test will determine the best speed setting, as the chart is intended only as a guide. Once the proper setting is determined the impact rate and rotating speed is kept constant by means of the "Electronic Feedback Circuitry". The variable speed dial can be adjusted while the motor is running with the tool free from work, allowing the operator to adjust the impact rate and rotating speed according to the actual application.

#### Chipping (Demolition)

Area of application	Control setting
Plaster work	1 - 2
Removing tiles	3
Brick work	4
Concrete	5 - 6

#### Drilling Holes

Lower speeds	Higher speeds
Accurate starts	Faster penetration
Minimize breakouts when the bit exits the material.	

### ELECTRONIC FEEDBACK CIRCUITRY (EFC)

The internal electronic feedback system provides a "soft start", which will reduce the

stresses that occur from a high torque start. The system also helps to keep the pre-selected impact rate and rotating speed virtually constant between no-load and load conditions.

### INSTALLING ACCESSORIES

Clean the insert shank end of the accessory to remove any debris, then lightly grease with a light oil or lubricant.

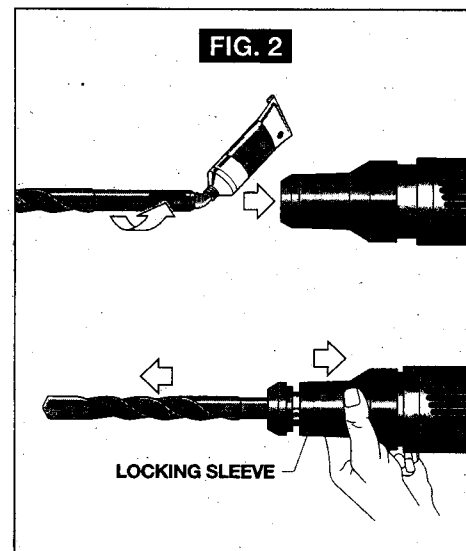
Insert accessory into the tool holder through the dust shield, while twisting and pushing inward until it locks automatically into place. Pull outward on the accessory to be certain it is locked into the tool holder (fig. 2).

**NOTE:** The high efficiency available from the rotary hammers can only be obtained if sharp and undamaged accessories are used. The "cost" to maintain sharp and undamaged accessories is more than offset by the "time saved" in operating the tool with sharp accessories.

### REMOVING ACCESSORIES

**WARNING** Accessories may be hot after use. Avoid contact with skin and use proper protective gloves or cloth to remove.

To remove an accessory, pull and hold locking sleeve backward and pull bit forward. All accessories should be wiped clean after removing.



## SELECTOR LEVER

selector lever allows tool to be set for various applications as listed in the wing chart, (Fig. 3).

In using demolition or chipping bits such as bull points, chisels, spades, gouges, etc. "Hammer Only" mode must be selected.

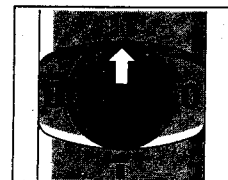
## SELECTOR LEVER - "VARIO-LOCK"

vario-lock can be set in any one of twelve positions (30° increments). Choose a position which is best suited for your operation. The

Vario-Lock position is intended for use with chipping bits such as bull points, spades, gouges, etc.

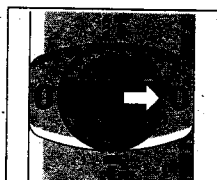
Depress release button and turn the selector lever, to the "vario-lock" setting. Next, rotate the locking sleeve, along with the accessory, to the desired position. Then turn the selector lever to the "hammer only" setting and slightly turn the locking sleeve to have it automatically lock into a definite position.

FIG. 3



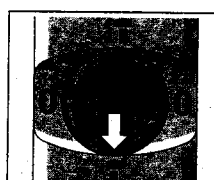
### Drilling/Hammering:

used for drilling with solid carbide bits and core bits



### Vario-Lock:

allows chisel to be set in one of 12 positions (right or left "0" position)



### Hammering Only:

used for chipping and demolition work

## SLIP CLUTCH

tool has a internal pre-set slip clutch. output spindle will stop rotating if the accessory binds and overloads the tool.

## AUXILIARY HANDLE

tool must be supported with the auxiliary handle, which can be swiveled. To reposition and/or swivel the handle, in the hand grip, move the handle to the red position along the barrel and firmly retighten the hand grip.

## "TOOL TIPS"

the best penetration rates in concrete, use tool with a steady pressure, but do not use excessive force as this will decrease efficiency of the tool.

All grease packed hammers require a short period of time to warm up. Depending on the room temperature, this time may vary from approximately 15 seconds (90°F) to 2 minutes (32°F). A new hammer requires a break-in period before full performance is realized. This period may require up to 5 hours of operation.

A rotary hammer is likely to be the most expensive portable tool at the construction job. The long wear and efficient operation of the BOSCH hammers will more than justify the cost for tools of this type. As earlier pointed out, sharp accessories as well as clean air vents are necessary for efficient operation. Establish and follow a set maintenance program.

## Service

**WARNING** Preventive maintenance performed by unauthorized personnel may result in misplacing of internal wires and components which could cause serious hazard. We recommend that all tool service be performed by a Bosch Factory Service Center or Authorized Bosch Service Station.

## SERVICE REMINDER LIGHT

When the service reminder light lights up or blinks, this will indicate that the cut-out carbon brushes will switch off the tool in approximately 8 hours. After that period, the light will go off and the tool will stop running. The tool must then be sent to a service center for service.

## TOOL LUBRICATION

Your Bosch tool has been properly lubricated and is ready to use. It is recommended that tools with gears be regreased with a special gear lubricant at every brush change.

## CARBON BRUSHES

The brushes and commutator in your tool have been engineered for many hours of dependable service. To maintain peak efficiency of the motor, we recommend every two to six months the brushes be examined. Only genuine Bosch replacement

brushes specially designed for your tool should be used.

## BEARINGS

Every second brush change, the bearings should be replaced at Bosch Factory Service Center or Authorized Bosch Service Station. Bearings which become noisy (due to heavy load or very abrasive material cutting) should be replaced at once to avoid overheating or motor failure.

## Cleaning

**WARNING** To avoid accidents always disconnect the tool from the power supply before cleaning or performing any maintenance. The tool may be cleaned most effectively with compressed dry air. Always wear safety goggles when cleaning tools with compressed air.

Ventilation openings and switch levers must be kept clean and free of foreign matter. Do not attempt to clean by inserting pointed objects through openings.

**CAUTION** Certain cleaning agents and solvents damage plastic parts. Some of these are: gasoline, carbon tetrachloride, chlorinated cleaning solvents, ammonia and household detergents that contain ammonia.

**WARNING** If an extension cord is necessary, a cord with adequate size conductors that is capable of carrying the current necessary for your tool must be used. This will prevent excessive voltage drop, loss of power or overheating. Grounded tools must use 3-wire extension cords that have 3-prong plugs and receptacles.

**NOTE:** The smaller the gauge number, the heavier the cord.

## RECOMMENDED SIZES OF EXTENSION CORDS 120 VOLT ALTERNATING CURRENT TOOLS

Tool's Ampere Rating	Cord Size in A.W.G.				Wire Sizes in mm <sup>2</sup>			
	Cord Length in Feet				Cord Length in Meters			
	25	50	100	150	15	30	60	120
3-6	18	16	16	14	.75	.75	1.5	2.5
6-8	18	16	14	12	.75	1.0	2.5	4.0
8-10	18	16	14	12	.75	1.0	2.5	4.0
10-12	16	16	14	12	1.0	2.5	4.0	—
12-16	14	12	—	—	—	—	—	—

Auxiliary Handle\*  
Carrying case\*

(\* = standard equipment)  
(\*\* = optional accessories)